



SPRAY EQUIPMENT PROCEDURE

START OF SPRAYING

1. Stir paint/stain thoroughly with **broad** stirrer.
2. Ensure clean filter is in place and secured tightly.
3. Ensure gun is attached to hose and fixed securely (**without tip**) with trigger lock on.
4. Ensure pump circulation hose is in/over container.
5. Place suction pipe in paint/stain.
6. Introduce low pressure to start pump.
7. Open circulating tap and slowly increase pressure until water is emptied from pump and paint/stain flows freely.
8. Close circulating tap, unlock trigger and carefully empty water from line until paint/stain flows freely through gun.
9. Lock trigger and fix tip to gun.
10. Increase pressure to recommended setting - material pressure only at this stage.
11. Unlock trigger and spray on to paper (or suitable panel) one pull on trigger, gun stationary to check pattern. Introduce atomising air to produce full pattern.
12. Commence spraying if pattern is satisfactory, or check fault finding chart if unsatisfactory pattern produced.

REMEMBER

- ❖ **Trigger lock on at all times when gun is not in use**
- ❖ **Clean end of tip regularly**
- ❖ **If more than 30 minutes elapse between spraying take tip out and leave to soak in water**

